



**Work Order ID 162664**

Wednesday, June 07, 2017 12:39:22 PM

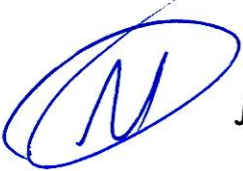
**\*162664\***

Page 2

**Item ID:** D350-600-249 **Accept** **\*N900040100\*** **Setup Start** **\*NS1\***  
**Revision ID:** **Stop** **\*NS2\***  
**Item Name:** Spacepod™ Fwd Opening Upgrade Hardware Only  
**Start Date:** 6/8/2017 **Start Qty:** 1.00 **\*1\*** **Cust Item ID:**  
**Required Date:** 6/9/2017 **Req'd Qty:** 1.00 **\*1\*** **Customer:**  
**Reference:** SCHEDULED/C

**Approvals:** **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Run Start** **\*NR1\***  
**QC:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **SPC (Y/N):** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Stop** **\*NR2\***

| Sequence ID/<br>Work Center ID                | Operation<br>Description                                                                                                                                                                                                                               | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty                                                                        | Reject<br>Qty                                                                       | Reject<br>Number | Insp.<br>Stamp |
|-----------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|---------|--------|--------------|--------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------------------|----------------|
| 130<br><b>*130*</b><br>Packaging<br>Packaging | Identify as per dwg & Stock Location: <br>Packaging<br><br><b>Memo</b><br>Identify and pack for shipping as per PPP D350-600-249<br>Location: _____<br>PPP Rev: _____ | 0.00<br><br>0.00     |         |        |              |   |  | JUN 09 2017      |                |
| 140<br><b>*140*</b><br>QC<br>Quality Control  | QC21- Final Inspection - Work Order Release<br><br><b>Memo</b>                                                                                                                                                                                         | 0.00<br><br>0.10     |         |        |              |  |                                                                                     | JUN 09 2017      |                |

 JUN 09 2017

# Picklist Print

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Work Order ID: 162664

**\*162664\***

Parent Item: D350-600-249

**\*D350-600-249\***

Parent Item Name: Spacepod™ Fwd Opening Upgrade Hardware Only

Start Date: 6/8/2017

Required Date: 6/9/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue 07.01.31 EC  
11.02.07 added missing AN960JD8 washer DD  
verf:JLM  
REV:A 11.04.27 added 1 D3554-7 DD verf:EC

IPP Rev:B

IPP

| Component Item ID/<br>Item Name                                | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued   | Status            |
|----------------------------------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|------------------|-------------------|
| A3235-020-935<br><b>*A3235-020-935*</b><br>Washer, Countersunk |                        | Purchased     | No          |                     |                  | 120             | Each               | 92.0000        | 1           | 1            |               | DAS<br>6<br>9-89 | DAS<br>28<br>9-89 |
|                                                                |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             |              |               |                  |                   |
|                                                                |                        |               |             | ST554               |                  |                 |                    | 92             |             |              |               |                  |                   |
|                                                                |                        |               |             | m134370             |                  |                 |                    | 92             |             | 1            |               |                  |                   |
| AN526C832R10<br><b>*AN526C832R10*</b><br>Screw                 |                        | Purchased     | No          |                     |                  | 120             | Each               | 20.0000        | 10          | 10           |               | DAS<br>6<br>9-89 | DAS<br>28<br>9-89 |
|                                                                |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             |              |               |                  |                   |
|                                                                |                        |               |             | ST328               |                  |                 |                    | 20             |             |              |               |                  |                   |
|                                                                |                        |               |             | m127363             |                  |                 |                    | 20             |             | 10           |               |                  |                   |
| AN526C832R14<br><b>*AN526C832R14*</b><br>Screw                 |                        | Purchased     | No          |                     |                  | 120             | Each               | 122.0000       | 6           | 6            |               | DAS<br>6<br>9-89 | DAS<br>28<br>9-89 |
|                                                                |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             |              |               |                  |                   |
|                                                                |                        |               |             | ST327               |                  |                 |                    | 122            |             | 6            |               |                  |                   |
|                                                                |                        |               |             | m133932             |                  |                 |                    | 122            |             | 4            |               |                  |                   |
| AN526C832R24<br><b>*AN526C832R24*</b><br>screw                 |                        | Purchased     | No          |                     |                  | 110             | Each               | 50.0000        | 4           | 4            |               | DAS<br>6<br>9-89 | DAS<br>28<br>9-89 |
|                                                                |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             |              |               |                  |                   |
|                                                                |                        |               |             | ST327               |                  |                 |                    | 50             |             | 4            |               |                  |                   |
|                                                                |                        |               |             | 124255              |                  |                 |                    | 50             |             | 4            |               |                  |                   |

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**\*162664\***

Parent Item: D350-600-249

**\*D350-600-249\***

Parent Item Name: Spacepod™ Fwd Opening Upgrade Hardware Only

Start Date: 6/8/2017

Required Date: 6/9/2017

Start Qty: 1.00

Required Qty: 1.00

AN5-5A Purchased No 120 Each 149.0000 1 1

**\*AN5-5A\***

Bolt

\*\*

JUN 08 2017 **DAS 6 9-89**

**DAS 28 9-89**

Location Loc Qty Loc Code

over003 100

m133992 100

ST339 49

m133363 49

D2228 Manufactured No 120 Each 18.0000 2 2

**\*D2228\***

Backing Plate

\*\*

JUN 08 2017 **DAS 6 9-89**

**DAS 28 30**

Location Loc Qty Loc Code

ST004 18

105984 18

D2237 Manufactured No 120 Each 46.0000 1 1

**\*D2237\***

Striker Plate

\*\*

JUN 08 2017 **DAS 6 9-89**

**DAS 28 30**

Location Loc Qty Loc Code

ST004 46

154292 16

161662 30

D2464 Manufactured No 120 f 658.1040 3 3.157895

**\*D2464\***

Neoprene Seal (\$per foot)

\*\*

JUN 08 2017 **DAS 6 9-89**

**DAS 28 30**

Location Loc Qty Loc Code

ST409 658.1039696

121946 658.10397

(D2464-0360) cut (1) at 36.00" per kit

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**\*162664\***

Parent Item: D350-600-249

**\*D350-600-249\***

Parent Item Name: Spacepod™ Fwd Opening Upgrade Hardware Only

Start Date: 6/8/2017

Required Date: 6/9/2017

Start Qty: 1.00

Required Qty: 1.00

D3015-3

Manufactured No

120

Each

62.0000

2

2

**\*D3015-3\***

Locknut

\*\*

JUN 08 2017 6 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

FG

18

95758

8

96151

10

ST015

44

161702

44

2

D3538-1

Manufactured No

120

Each

12.0000

2

2

**\*D3538-1\***

Hinge Bracket

\*\*

JUN 08 2017 6 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

FG

10

141380

6

153376

4

ST038

2

141380

0

153376

2

2

D3547-1

Manufactured No

120

Each

15.0000

1

1

**\*D3547-1\***

Bracket

\*\*

JUN 08 2017 6 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST039

15

106211

15

D3550-1

Manufactured No

120

Each

2.0000

1

1

**\*D3550-1\***

Strut

\*\*

JUN 08 2017 6 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST356

2

146783

2

1

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Parent Item: D350-600-249

**\*D350-600-249\***

Parent Item Name: Spacepod™ Fwd Opening Upgrade Hardware Only

Start Date: 6/8/2017

Required Date: 6/9/2017

Start Qty: 1.00

Required Qty: 1.00

D3552-7      Manufactured      No      120      Each      4.0000      1      1

**\*D3552-7\***

Door Prop

\*\*

JUN 08 2017 **DAS 6 9-89**

**DAS 28 9-89**

Location      Loc Qty      Loc Code

FG      2

118882      1

132282      1

ST362      2

142255      2

1

D3554-7

Manufactured      No

120

Each

14.0000

2

2

**\*D3554-7\***

Ball Stud

\*\*

JUN 08 2017 **DAS 6 9-89**

**DAS 28 9-89**

Location      Loc Qty      Loc Code

FG      5

87039      5

ST039      9

162143      9

2

D3557-1

Manufactured      No

120

Each

7.0000

1

1

**\*D3557-1\***

Bracket

\*\*

JUN 08 2017 **DAS 6 9-89**

**DAS 28 9-89**

Location      Loc Qty      Loc Code

ST039      7

126308      7

D5127-1

Manufactured      No

120

Each

17.0000

2

2

**\*D5127-1\***

Shim, Large

\*\*

JUN 08 2017 **DAS 6 9-89**

**DAS 28 9-89**

Location      Loc Qty      Loc Code

ST153      17

128839      17

2

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**\*162664\***

Parent Item: D350-600-249

**\*D350-600-249\***

Parent Item Name: Spacepod™ Fwd Opening Upgrade Hardware Only

Start Date: 6/8/2017

Required Date: 6/9/2017

Start Qty: 1.00

Required Qty: 1.00

D5127-3 Manufactured No

140 Each 17.0000 2 2

**\*D5127-3\***

Shim, Small

\*\*

JUN 08 2017

DAS  
6  
9-89

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST153

17

128941

17

2

MS20426AD4-5

Purchased No

120 Each 773.0000 2 2

**\*MS20426AD4-5\***

RIVET

\*\*

JUN 08 2017

DAS  
6  
9-89

DAS  
28  
9-89

Location

Loc Qty

Loc Code

GA

429

m133751

429

ST311

344

m133751

344

2

MS21042L08

Purchased No

120 Each 711.0000 22 22

**\*MS21042L08\***

Nut

\*\*

JUN 08 2017

DAS  
6  
9-89

DAS  
28  
9-89

Location

Loc Qty

Loc Code

GA

100

m135274

6

m135978

94

ST303

611

m137391

387

m137464

224

22

DAS  
27  
9-89

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Work Order ID: 162664

\*162664\*

Parent Item: D350-600-249

\*D350-600-249\*

Parent Item Name: Spacepod™ Fwd Opening Upgrade Hardware Only

Start Date: 6/8/2017

Required Date: 6/9/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L3 Purchased No 140 Each 1,953.000 2 2

\*MS21042L3\*

Nut

\*\*

DAS 28  
JUN 08 2017 6 9-89

Location Loc Qty Loc Code

|         |      |  |
|---------|------|--|
| FP001   | 79   |  |
| m135945 | 79   |  |
| GA      | 434  |  |
| m134360 | 102  |  |
| M136665 | 332  |  |
| OVER007 | 1000 |  |
| m134360 | 0    |  |
| m137680 | 1000 |  |
| ST303   | 440  |  |
| m137321 | 4    |  |
| m137495 | 436  |  |

DAS 27  
9-89

MS21042L5 Purchased No 120 Each 720.0000 1 1

\*MS21042L5\*

Nut

\*\*

DAS 28  
JUN 08 2017 6 9-89

Location Loc Qty Loc Code

|         |     |  |
|---------|-----|--|
| GA      | 12  |  |
| m127813 | 12  |  |
| ST303   | 708 |  |
| m137361 | 8   |  |
| m137478 | 200 |  |
| m137587 | 500 |  |

DAS 27  
9-89

MS24694-S69 Purchased No 120 Each 33.0000 1 1

\*MS24694-S69\*

Screw

\*\*

DAS 28  
JUN 08 2017 6 9-89

Location Loc Qty Loc Code

|        |    |  |
|--------|----|--|
| ST283  | 33 |  |
| 112492 | 33 |  |

DAS 27  
9-89

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Work Order ID: 162664

**\*162664\***

Parent Item: D350-600-249

**\*D350-600-249\***

Parent Item Name: Spacepod™ Fwd Opening Upgrade Hardware Only

Start Date: 6/8/2017

Required Date: 6/9/2017

Start Qty: 1.00

Required Qty: 1.00

MS27039-08-11

Purchased

No

120

Each

274.0000

2

2

**\*MS27039-08-11\***

SCREW

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST278

274

m135864

24

m137412

250

\*\*

JUN 08 2017

DAS  
6  
9-89

DAS  
28  
9-89

MS27039-1-25

Purchased

No

120

Each

119.0000

1

1

**\*MS27039-1-25\***

Screw

DAS  
27  
9-89

Location

Loc Qty

Loc Code

over006

100

m127432

100

ST279

19

102602

19

\*\*

JUN 08 2017

DAS  
6  
9-89

DAS  
28  
9-89

NAS1149D0332J

Purchased

No

120

Each

783.0000

1

1

**\*NAS1149D0332J\***

Washer

DAS  
27  
9-89

Location

Loc Qty

Loc Code

FP

225

m136015

8

m137075

217

GA

308

m136643

308

ST264

250

m136015

0

m137412

250

\*\*

JUN 08 2017

DAS  
6  
9-89

DAS  
28  
9-89

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Work Order ID: 162664

\*162664\*

Parent Item: D350-600-249

\*D350-600-249\*

Parent Item Name: Spacepod™ Fwd Opening Upgrade Hardware Only

Start Date: 6/8/2017

Required Date: 6/9/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

120

Each

1,271.000

1

1

**\*NAS1149D0363.I\***

Washer

\*\*

DAS  
27  
9-89

Location

Loc Qty

Loc Code

GA

67

m134055

13

m137164

54

ST263

1204

m137587

1204

JUN 08 2017

DAS  
6  
9-89

DAS  
28  
9-89

NAS1149D0563J

Purchased

No

120

Each

1,335.000

4

4

**\*NAS1149D0563.I\***

Washer

\*\*

DAS  
27  
9-89

Location

Loc Qty

Loc Code

GA

108

m135774

108

ST263

1227

m137361

227

m137587

1000

JUN 08 2017

DAS  
6  
9-89

DAS  
28  
9-89

NAS1149DN832J

Purchased

No

120

Each

2,474.000

24

24

**\*NAS1149DN832.I\***

Washer

\*\*

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST260a

2000

M137587

2000

ST264

474

M135297

474

JUN 08 2017

DAS  
6  
9-89

DAS  
28  
9-89

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Work Order ID: 162664

**\*162664\***

Parent Item: D350-600-249

**\*D350-600-249\***

Parent Item Name: Spacepod™ Fwd Opening Upgrade Hardware Only

Start Date: 6/8/2017

Required Date: 6/9/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1515H3

Purchased

No

120

Each

232.0000

2

2

**\*NAS1515H3\***

Washer

\*\*

JUN 08 2017

DAS 28  
9-89

DAS 27  
9-89

Location

Loc Qty

Loc Code

FG

10

123301

10

ST260

222

m131697

222

2

**\*162664\***

Wednesday, June 07, 2017 12:39:22 PM

**\*N900040100\***

**Setup Start \*NS1\***

Stop \*NS2\*

**Start Date:** 6/8/2017      **Start Qty:** 1.00      **\*1\***

**Required Date:** 6/9/2017      **Req'd Qty:** 1.00      **\* 1 \***

**Customer:**

**Reference:** SCHEDULED/C

Approvals: Process Plan: [Signature] Date: JUN 07 2017

**Tooling:**

**Date:**

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

**SPC (Y/N):**

**Date:**

Stop \*NR2\*

[illegible]



| -241 | -242 | -243 | -245 | -246 | -247 | -248 | -249 | -449 | Part Number    | Description              |
|------|------|------|------|------|------|------|------|------|----------------|--------------------------|
| X    |      |      |      |      |      |      |      |      | D350-600-241   | SPACEPOD™ LH, AS350      |
|      | X    |      |      |      |      |      |      |      | D350-600-242   | SPACEPOD™ RH, AS350/355  |
|      |      | X    |      |      |      |      |      |      | D355-600-243   | SPACEPOD™ LH, AS355      |
| 1    |      | 1    | X    |      |      |      |      |      | D350-600-245   | DOOR ASSEMBLY LH         |
|      | 1    |      |      | X    |      |      |      |      | D350-600-246   | DOOR ASSEMBLY RH         |
|      |      |      |      |      | X    |      |      |      | D350-600-247   | SPACEPOD™ UPGRADE KIT LH |
|      |      |      |      |      |      | X    |      |      | D350-600-248   | SPACEPOD™ UPGRADE KIT RH |
|      |      |      |      |      |      |      | X    |      | D350-600-249   | SPACEPOD™ UPGRADE KIT    |
| 1    | 1    | 1    |      |      |      |      |      | X    | D350-600-449   | SWITCH RELOCATION KIT    |
| 2    | 2    | 2    |      |      |      |      |      |      | D2174-041      | WEB ASSEMBLY             |
|      |      |      |      |      |      |      | 1    |      | D2464-0360     | NEOPRENE SEAL            |
|      |      |      | 1    | 1    |      |      |      |      | D2589          | KEYS, KEY CHAIN          |
| 1    | 1    | 1    |      |      |      |      |      |      | D2985          | DECAL                    |
| 1    | 1    | 1    |      |      | 1    | 1    | 1    |      | D3015-3        | LOCK NUT                 |
|      |      |      | 1    |      | 1    |      |      |      | D3186-3        | SPACEPOD DOOR, LH        |
|      |      |      |      | 1    |      | 1    |      |      | D3186-4        | SPACEPOD DOOR, RH        |
| 1**  |      | 1**  |      |      |      |      |      |      | D3187-1        | FLOOR                    |
|      | 1**  |      |      |      |      |      |      |      | D3187-2        | FLOOR                    |
| 1    |      |      |      |      |      |      |      |      | D3188-5        | SPACEPOD BODY            |
|      | 1    |      |      |      |      |      |      |      | D3188-6        | SPACEPOD BODY            |
|      |      | 1    |      |      |      |      |      |      | D3188-7        | SPACEPOD BODY            |
| 1    | 1    | 1    |      |      | 1    | 1    | 1    |      | D3547-1        | BRACKET                  |
| 1    | 1    | 1    |      |      | 1    | 1    | 1    |      | D3550-1        | STRUT                    |
|      |      |      | 1    | 1    | 1    | 1    | 1    |      | D3552-7        | GAS SPRING               |
| 1    | 1    | 1    |      |      | 1    | 1    | 1    |      | D3554-7        | BALL STUD                |
| 8    | 8    | 8    |      |      |      |      |      |      | AN3-3A         | BOLT                     |
| 2    | 2    | 2    |      |      |      |      |      |      | AN3-10A        | BOLT                     |
| 8    | 8    | 8    |      |      |      |      |      |      | AN3H4          | BOLT                     |
| 1    | 1    | 1    |      |      | 1    | 1    | 1    |      | AN5-5A         | BOLT                     |
| 36   | 36   | 36   |      |      |      |      |      |      | AN525-10R7     | SCREW                    |
| 8    | 8    | 8    |      |      | 4    | 4    | 4    |      | AN526C832R14   | SCREW                    |
| 7    | 7    | 7    |      |      |      |      |      |      | MS24694S67     | SCREW                    |
| 1    | 1    | 1    |      |      | 1    | 1    | 1    |      | MS24694S69     | SCREW                    |
|      |      |      | 2    | 2    | 2    | 2    | 2    |      | MS27039-0811   | SCREW                    |
| 8    | 8    | 8    |      |      | 1    | 1    | 1    |      | AN3235-020-935 | WASHER                   |
| 8    | 8    | 8    |      |      |      |      |      |      | AN960JD10      | WASHER                   |
| 16   | 16   | 16   |      |      | 1    | 1    | 1    |      | AN960JD10L     | WASHER                   |
|      |      |      | 4    | 4    | 8    | 8    | 8    |      | AN960JD8       | WASHER                   |
| 3    | 3    | 3    |      |      | 3    | 3    | 3    |      | AN960JD516     | WASHER                   |
|      |      |      | 2    | 2    | 2    | 2    | 2    |      | NAS1515H3      | NYLON WASHER             |
|      |      |      | 2    | 2    | 6    | 6    | 6    |      | MS21042L08     | NUT                      |
| 16   | 16   | 16   |      |      | 1    | 1    | 1    |      | MS21042L3      | NUT (or MS21042-3)       |
| 1    | 1    | 1    |      |      | 1    | 1    | 1    |      | MS21042L5      | NUT                      |
| 16   | 16   | 16   |      |      |      |      |      |      | AKS7-1032-130  | INSERT                   |
| 28** | 28** | 28** |      |      |      |      |      |      | AKS7-1032-130  | INSERT                   |
|      |      |      |      |      |      |      |      | 3    | M81824/1-2     | SPLICE                   |

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| -241 | -242 | -243 | -245 | -246 | -247 | -248 | -249 | -449  | Part Number    | Description            |
|------|------|------|------|------|------|------|------|-------|----------------|------------------------|
|      |      |      |      |      |      |      |      | 2     | D3597-1        | FEMALE SPADE CONNECTOR |
|      |      |      |      |      |      |      |      | 1     | D3598-2-096    | EXPANDABLE SLEEVE      |
|      |      |      |      |      |      |      |      | 24    | D3599-1        | TIE-WRAP               |
|      |      |      |      |      |      |      |      | 24    | D3600-1        | TIE-WRAP MOUNT         |
|      |      |      |      |      |      |      |      | 24 FT | M22759/16-22-9 | WIRE                   |
|      |      |      | 1*   | 1*   | 1*   | 1*   |      |       | D2464-1250     | NEOPRENE SEAL          |
| 1**  |      | 1**  | 1*   |      | 1*   |      |      |       | D3567-1        | DECAL                  |
|      | 1**  |      |      | 1*   |      | 1*   |      |       | D3567-2        | DECAL                  |
|      |      |      | 2*   | 2*   |      |      |      |       | D2586          | LATCH                  |
|      |      |      | 2*   | 2*   |      |      |      |       | D2585          | MOUNTING CHANNEL       |
|      |      |      | 2*   | 2*   |      |      |      |       | D2621          | LATCH PLATE            |
|      |      |      | 2*   | 2*   |      |      |      |       | MS27039-1-15   | SCREW                  |
|      |      |      |      |      | 2    | 2    | 1    |       | MS27039-1-25   | SCREW                  |
|      |      |      | 2*   | 2*   | 2    | 2    | 1    |       | AN960JD10      | WASHER                 |
|      |      |      | 2*   | 2*   | 2    | 2    | 1    |       | MS21042L3      | NUT (or MS21042-3)     |
|      |      |      | 1*   | 1*   |      |      |      |       | D2857-1        | HINGE BRACKET          |
|      |      |      | 1*   | 1*   |      |      |      |       | D2857-2        | HINGE BRACKET          |
|      |      |      | 2*   | 2*   |      |      |      |       | D2228          | BACKING PLATE          |
|      |      |      | 8*   | 8*   | 8    | 8    | 8    |       | AN526C832R10   | SCREW                  |
|      |      |      | 8*   | 8*   | 8    | 8    | 8    |       | AN960JD8       | WASHER                 |
|      |      |      | 8*   | 8*   | 8    | 8    | 8    |       | MS21042L08     | NUT                    |
|      |      |      | 1*   | 1*   | 1*   | 1*   | 1    |       | D3557-1        | BRACKET                |
|      |      |      | 2*   | 2*   | 2*   | 2*   | 2    |       | D2228          | BACKING PLATE          |
|      |      |      | 1*   | 1*   | 1*   | 1*   | 1    |       | D3554-7        | BALL STUD              |
|      |      |      | 1*   | 1*   | 1*   | 1*   | 1    |       | AN960JD516     | WASHER                 |
|      |      |      | 1*   | 1*   | 1*   | 1*   | 1    |       | D3015-3        | LOCK NUT               |
|      |      |      | 2*   | 2*   | 2*   | 2*   | 2    |       | AN526C832R14   | SCREW                  |
|      |      |      | 2*   | 2*   | 2*   | 2*   | 2    |       | AN526C832R10   | SCREW                  |
|      |      |      | 4*   | 4*   | 4*   | 4*   | 4    |       | AN960JD8       | WASHER                 |
|      |      |      | 4*   | 4*   | 4*   | 4*   | 4    |       | MS21042L08     | NUT                    |
| 2**  | 2**  | 2**  |      |      | 1    | 1    | 1    |       | D2237          | STRIKER PLATE          |
| 4**  | 4**  | 4**  |      |      | 2    | 2    | 2    |       | MS20426AD4-5   | RIVET                  |
| 2**  | 2**  | 2**  |      |      | 2    | 2    | 2    |       | D3538-1        | HINGE BRACKET          |
| 2**  | 2**  | 2**  |      |      |      |      |      |       | D2179          | HINGE BRACKET PLATE    |
| 4**  | 4**  | 4**  |      |      | 4    | 4    | 4    |       | AN526C832R24   | SCREW                  |
| 4**  | 4**  | 4**  |      |      | 4    | 4    | 4    |       | AN960JD8       | WASHER                 |
| 4**  | 4**  | 4**  |      |      | 4    | 4    | 4    |       | MS21042L08     | NUT                    |

\* PRE-INSTALLED ON D3186-3/-4 SPACEPOD™ DOOR

\*\* PRE-INSTALLED ON D3188-5/-6/-7 SPACEPOD™

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